



Low Static Polyimide Film Tape (Linered)

5433

page 1 of 2

Technical Data

Product Description Tape 5433 is a linered version of Tape 5419. A translucent, polyimide film-backed silicone adhesive tape with unique and extremely low electrostatic discharge properties.

Product Construction	Backing	Adhesive	Color	Standard roll Length
	Polyimide	Silicone	Amber	36 yds (33m)

Typical Physical Properties **Note:** The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	20 oz./in. width (22 N/100mm)	D-3330
Tensile Strength at Break:	33 lbs./in. width (578 N/100mm)	D-3759
Elongation at Break:	60%	D-3759
Backing Thickness:	1 mil (.03mm)	D-3652
Total Tape Thickness:	2.7 mils (.07mm)	D-3652
Temperature Use Range:	-100°F to 500°F (-73°C to 260°C)	
Dielectric Strength:	7000 volts	
Insulation Resistance:	>1*10 ⁶ ohms	
Static Charge:	(measured @ 50% RH, 70°F (21°C) in an ESD controlled environment)	
Removal from liner:	<100 volts	
Removal from PWB:	Dependent on PWB substrate, generally less than 500 volts	

- General Information**
- Employs a proprietary technology that results in extremely low electrostatic discharge at unwind and removal from the PWB. Conventional polyimide tapes can typically generate over 10,000 volts during use which can damage board mounted electronic components. Tape 5433 overcomes this problem without any of the typical drawbacks of conventional “anti-static” or “static-free” tapes (e.g., variable adhesion and opaqueness).
 - At room temperature, the properties of polyimide and polyester film are similar. However, as the temperature increases or decreases, the properties of the polyimide film are less affected than polyester.
 - Polyimide film does not soften at elevated temperatures, thus the film provides an excellent release surface at elevated temperatures.

Shelf Life To obtain best performance, use this product within 12 months from date of manufacture and store under normal conditions of 60° to 80°F (15° to 21°C) and 40 to 50% R.H. in the original carton.

- Application Ideas**
- Mask for many printed circuit boards during wave solder or solder dip process
 - Release surface in fabrication of many parts cured at elevated temperatures

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5433

page 2 of 2

Features	Features	Advantages	Benefits
	Polyimide film	Dimensionally stable at high temperatures	Helps promote high productivity
		Flame retardant and chemical resistant	Protects surfaces, helping reduce replacement
	Silicone adhesive	High temperature performance reduces adhesive transfer	Helps promote high productivity
	Low static	Virtually eliminates circuit board degradation due to electrostatic discharge	Helps reduce costly board waste due to component failure
	Unique release liner	Easy release from silicone adhesive	Capability to produce die cut parts
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